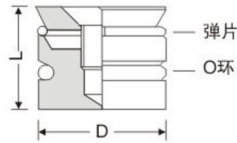


可移動水柱塞 COOLING CIRCUIT PLUGS

塑膠模用



Material
M材質
黃銅 (C3604)
Brass

特性:

在塑膠模中或任何水道冷却或加温系統中，有關於填塞的作用，依照所需的流向配合。

加工方法:

1.任一規格模具孔徑應該比水柱塞外徑大0.1mm。

例如：8mm(外徑)這柱塞，其模具孔應為8.1mm。

2.水柱塞在水道中，如没有定位，可先放鬆，然後用空氣槍噴出，重新定位。

原理:

利用斜度原理，使O-Ring及彈片擴大而達到填塞的作用。

承受力:

水柱塞8mm 16kg/cm²以上。

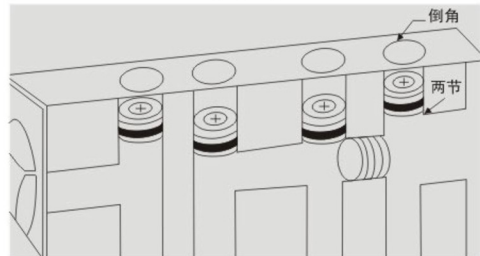
水柱塞10mm 17kg/cm²以上。

水柱塞12mm 19kg/cm²以上。

特殊性:

- 1.不需攻牙，不生鏽。
- 2.可調整鬆緊，不需止泄帶。
- 3.可隨意移動，放置水道中的任何定點。
- 4.水冷却、水加温、油冷却、油加温。
- 5.一般工作溫度-5~+135℃
- 6.特殊工作溫度-10~+280℃

使用例



Features:

Based on the water flow directions, any of the cooling and heating systems will have the fitting function in the plastic molds.

How to use it:

1. When installing into molds, please make sure the space is at least 0.1 mm wider than cooling circuit plugs.
2. If there is no specific setting for the cooling circuit plugs: first release, then using the air spray to reset.

Theory:

According to Sloping method, the O-Ring and springs will enlarge to fit the cooling circuit plugs.

Pressure capacity:

Using:

8mm cooling circuit plugs for over 16kg/cm²

10mm cooling circuit plugs for over 17kg/cm²

12mm cooling circuit plugs for over 19kg/cm²

Specialty:

1. No tapping, no rust
2. Can be adjusted for tightness
3. Can be placed at any water path and moved accordingly.
4. Can be cooling down or heating up by water or oil.
5. Under normal operating temperature: -5~+135℃
6. Special operating temperature: -10~+280℃

Type	D								
JH076	6	8	10	12	16	18	20	25	30
单价	7	7	7	7	12	16	19	24	27

Order: Type