

JHN07

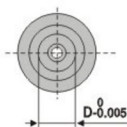
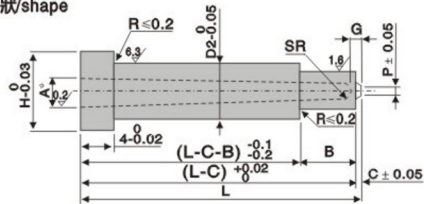


- *P尺寸端部有0-0.2的直段
- Sr部放電精加工
- D與P的偏心0.05以下
- D與V的偏心0.05以下
- At the top of "P" has 0-0.2's straight.
- SR part discharge process.
- D and P's eccentricity below 0.05.
- D and V's eccentricity below 0.05.

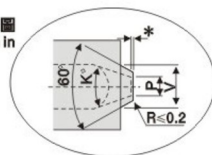
Material	Hardness
SKH-51	HRC59°-61°

塑膠模用

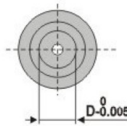
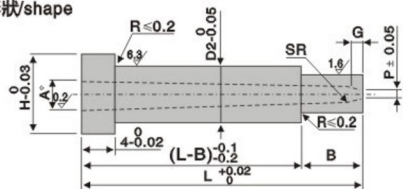
1A形狀/shape



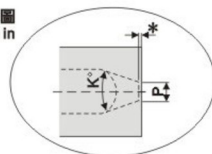
■ 前端放大圖
top zoom in



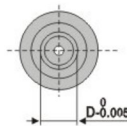
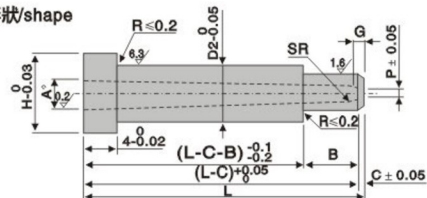
2A形狀/shape



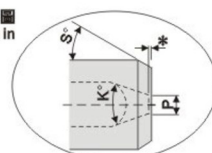
■ 前端放大圖
top zoom in



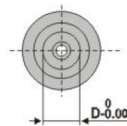
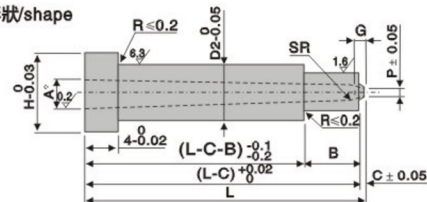
3A形狀/shape



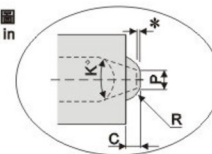
■ 前端放大圖
top zoom in



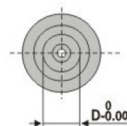
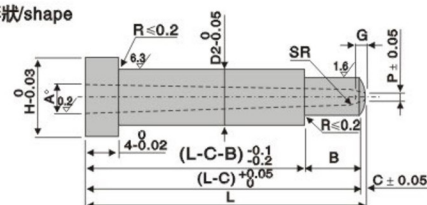
4A形狀/shape



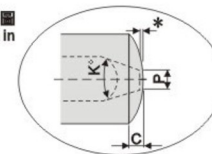
■ 前端放大圖
top zoom in



5A形狀/shape



■ 前端放大圖
top zoom in



帶肩點式澆口套

SHOULDER SPRUE BUSHING

塑膠模用

帶肩點式澆口套/Shoulder sprue bushing SKH51 B尺寸固定式/B part size fixed

Catalog No.		0.01mm unit		P	A°	K°	沒有2A形狀	僅有1A形狀	僅有3A形狀	僅有4A形狀	H	D ₂	G	B	SR
Type	Shape	D	L				Without 2A 0.1mm unit	Only 1A 0.1mm unit	Only 3A 1° unit	Only 4A 0.1mm unit					
							C	V	S°	R					
JHN07	1A	3	30.00~40.00	0.5 0.6 0.8	1 2 3	20 30	0.3~0.8	2.0~2.9	1~45	0.8~1.5	8	5	1.2	6	1.00
		4		0.6				2.5~3.9			9	6			
	2A	5	30.00~60.00	0.8 1.0			0.5~1.5	4.0~5.9	1~50	1.5~3.0	11	8	1.5	10	1.50
	3A			1.2											
	4A	6	30.00~60.00	1.0			4.5~7.9	1~50	2.0~4.0	12	9	1.5	10	1.50	
	5A			1.2 1.4											4.0~5.9
	5A	8	1.2 1.4	1.50											
	5A		1.6	2.00											

● C尺寸僅1A 3A 4A 5A形狀有, V尺寸僅1A形狀有, S角度僅3A形狀有, R尺寸僅4A形狀有。
C size only for 1A 3A 5A, V size only for 1A, S angle for 3A, R size only for 4A.

Catalog No.		L	@/P(1~4P)				
Type	D		1A	2A	3A	4A	5A
JHN07	3	30.00~40.00	16,150	14,730	15,010	16,150	16,150
	4	30.00~40.00	17,010	15,580	15,870	17,010	17,010
	5	30.00~40.00	15,390	13,970	14,250	15,390	15,390
		40.01~60.00	15,770	14,350	14,630	15,770	15,770
	6	30.00~40.00	15,390	13,970	14,250	15,390	15,390
		40.01~60.00	15,770	14,350	14,630	15,770	15,770
	8	30.00~40.00	15,680	14,250	14,540	15,680	15,680
		40.01~60.00	16,150	14,730	15,010	16,150	16,150

Add.	Code	Spec.	@/P
	CC	倒角加工 chamfer process	300
	CVC	倒角加工 chamfer process $0.2 \leq CVC < \frac{(D_2 - D)}{2} - 0.1$	1,000